Technical Product Information



CURTIS 91 Spezial E

Description

CURTIS 91 Spezial E is a non-water miscible metal working fluid and contains mineral oil, fatty acid esters as well as chlorinated additives.

Technical data

Parameter		
colour:	red	
density (15 °C):	approx. 1,0 g/cm ³	
Viscosity at 40 °C	approx. 40 mm ² /s	
Flash point	> 180 °C	
Cu-corrosion (3h/100° C)	1	

Operational areas / Applications

CURTIS 91 Spezial E is usable for middle to heavy machining operations on ferrous metals (steels, cast iron), aluminium alloys and non-ferrous metals.

operation	materials
machining	Ctarl (law think allowed steel)
(drilling, turning, milling, thread cutting, Broaching, etc.)	Steel (low + high alloyed steel), aluminium alloys, non-ferrous metals

CURTIS 91 Spezial E is used as neat oil by conventional supply.

Special features

- ✓ high performance cutting oil
- ✓ usable for ferrous and non-ferrous metals
- ✓ enables high quality surface finishes
- ✓ no offensive smell at the workplace

Technical data are representative values. All recommendations are without any obligation. Users should verify current specifications with Curtis and ascertain that products as supplied are suitable for intended applications.

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