Technical Data

Performance you can trust



ULTRAFORM[™] 2010 High Performance, Extreme Pressure, Cold Metal Forming Lubricant

ULTRAFORM[™] 2010 is a high performance, extreme pressure cold metal forming lubricant formulated for the most severe forming operations on heavy gauge ferrous metals.

ULTRAFORM[™] 2010 contains extreme pressure additives to prevent metal pick up between the work piece and tool and provide a cost effective route to increased production rates.

ULTRAFORM[™] 2010 can be used neat or diluted with water or mineral oil to the particular application.

Features

- Superior load carrying characteristics reduce metal pick up and scoring.
- Suitable for use with carbide tooling.
- Can be used neat or diluted with water or mineral oil.
- Easily cleaned.

Directions for Use

ULTRAFORM[™] 2010 may be applied by brush, drip, roller, airspray, or airless spray systems, it is not recommended for use in re-circulating systems.

DILUTION WITH OIL: ULTRAFORM[™] 2010 should be diluted with mineral oil by adding the oil to the concentrate, whilst stirring continuously.

DILUTION WITH WATER: ULTRAFORM[™] 2010 can be used at dilutions of up to 5:1 depending on the severity of operation. Add concentrate to water at the recommended dilution, whilst stirring continuously. The emulsion must be continually agitated or re-mixed during use.

Where absolute freedom from surface discolouration is essential, it is recommended that compatibility trials are performed.

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ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67 Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL









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The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility. **Technical Data**

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Appearance	Viscous brown liquid
Odour	Mild
Kinematic Viscosity	1500 cSt at 25°C
рН	8.2 at 10:1
Density at 20°C	1.17 g/cm ³
Storage	Store at normal ambient temperature (5 to 30°C)
Pack Sizes – Part Codes	20 ltr - 86043 200 ltr - 86049

Date: Jan-09

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