

## ULTRAFORM™ 2030

### High Performance, Extreme Pressure, Cold Metal Forming Lubricant

**ULTRAFORM™ 2030 is a high performance, extreme pressure cold metal forming lubricant formulated for a wide range of pressworking operations, from medium gauge drawing and forming to light gauge blanking and piercing of ferrous metals.**

**ULTRAFORM™ 2030 contains extreme pressure additives to prevent metal pick up between the work piece and tool and provide a cost effective route to increased production rates.**

**ULTRAFORM™ 2030 can be used neat or diluted with water or mineral oil to the particular application.**

#### Features

- Superior load carrying characteristics reduce metal pick up and scoring.
- Suitable for use with carbide tooling.
- Can be used neat or diluted with water or mineral oil.
- Suitable for use in re-circulating systems.

#### Directions for Use

ULTRAFORM™ 2030 may be applied by brush, drip, roller, aerospray, airless spray systems or re-circulating systems.

**DILUTION WITH OIL:** ULTRAFORM™ 2030 should be diluted with mineral oil by adding the oil to the concentrate, whilst stirring continuously.

**DILUTION WITH WATER:** ULTRAFORM™ 2030 can be used at dilutions of up to 10:1 depending on the severity of operation. Add concentrate to water at the recommended dilution, whilst stirring continuously.

**PREPARATION OF A PASTE:** Mix ULTRAFORM™ 2030 with water at a ratio of 1 part water to 2 parts concentrate, ensuring that the water is added to the concentrate, whilst stirring continuously.

Where absolute freedom from surface discolouration is essential, it is recommended that compatibility trials are performed.

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BS EN ISO 9001  
Certificate No. FM 12448



BS EN ISO 14001  
Certificate No. EMS 67596



OHSAS 18001  
Certificate No. OHS 78173



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The information in this publication is based on our experience and reports from customers.  
There are many factors outside our control or knowledge which affect the use and performance  
of our products, for which reason it is given without responsibility.

# Technical Data

**ROCOL®**

Performance you can trust

## ULTRAFORM™ 2030

|                                |                                                 |
|--------------------------------|-------------------------------------------------|
| <b>Appearance</b>              | Viscous brown liquid                            |
| <b>Odour</b>                   | Mild                                            |
| <b>Kinematic Viscosity</b>     | 850 cSt at 25°C                                 |
| <b>pH</b>                      | 8.2 at 10:1                                     |
| <b>Density at 20°C</b>         | 1.09 g/cm <sup>3</sup>                          |
| <b>Storage</b>                 | Store at normal ambient temperature (5 to 30°C) |
| <b>Pack Sizes – Part Codes</b> | 20 ltr - 86013<br>200 ltr - 86019               |

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