

Technical Data

ROCOL®

Performance you can trust

ULTRACUT® 560 Chlorine Free Extreme Pressure Neat Oil Cutting Fluid

ULTRACUT® 560 is a pale coloured extreme pressure neat cutting oil formulated from severely refined mineral oil, lubricity additives and non-chlorinated EP performance additives. ULTRACUT® 560 provides excellent cutting performance and improves tool life.

ULTRACUT® 560 is suitable for a wide range of applications on automatic and multi-tool lathes even when machining high tensile steels. It is also suitable for specialised operations such as production thread grinding, broaching, hobbing and multi-cutter milling set-ups. It is not suitable for use on copper or copper based alloys.

Features

- Pale coloured.
- Low odour.
- Excellent extreme pressure properties.
- Improves tool life.
- Good heat transfer properties.

Directions for Use

ULTRACUT® 560 is supplied ready for use. Guard against water ingress.

Appearance	Pale yellow liquid
Odour	Mild
Viscosity at 40°C	32 cSt
Density at 20°C	0.88 g/cm ³
Storage	Store at normal ambient temperature (5 to 30°C)
Pack Sizes – Part Codes	200 ltr - 51629

Date: Jan-09

T +44 (0) 113 232 2600
F +44 (0) 113 232 2740
E customer-service@rocol.com
www.rocol.com
ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

ROCOL A division of **ITW** Ltd



BS EN ISO 9001
Certificate No. FM 12448



BS EN ISO 14001
Certificate No. EMS 67596



OHSAS 18001
Certificate No. OHS 78173



INVESTOR IN PEOPLE

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.