



CURTIS Draw 250

Description

CURTIS Draw 250 is a non-water-miscible coolant lubricant and contains mineral oil, derivatives of fatty acid esters and sulfonates as well as S-P-additives

Technical data

Parameter	values	
colour:	brown	
density (20 °C):	0,97	g/cm ³
Viscosity at 40 °C	ca. 250	mm ² /s
Flash point	> 200	°C
Cu-corrosion (3h/100° C)	3	

Operational areas / Applications

CURTIS Draw 250 is usable for high performance metal forming operations on ferrous metals.

operation	materials
Forming (stamping/punching, profile rolling, Fine blanking, deep drawing)	Steel, high alloyed steel

CURTIS Draw 250 is used as neat oil and applied by brush, flushing or rolling.

Special features

- ✓ *usable for all ferrous metals*
- ✓ *high performance achieved without chlorine*
- ✓ *good surface finish especially on fine blanked components*

Technical datas are representative values. All recommendations are without any obligation. Users should verify current specifications with Curtis and ascertain that products as supplied are suitable for intended applications.

Date: 10/2010