PRODUCT INFORMATION

ISOCUT B 15

UNIVERSAL CUTTING OIL

DESCRIPTION

ISOCUT B 15 is a universal cutting oil suitable for a wide range of processes, including more demanding processes and materials.

The product is suitable for machining non-ferrous metals.

ISOCUT B 15 is used, among other things, especially for automatic machining. It contains special additives to increase the tool life. Furthermore, ISOCUT B 15 can be used for the following processes: Turning, drilling, milling, reaming, thread forming, thread cutting, and sawing.

Very good results are achieved in critical machining operations due to the modern additives. Due to special additives, ISOCUT B 15 does not tend to form oil mist and can be used for a very long time due to high-quality ageing-resistant base oils.

BENEFITS

- outstanding pressure absorption capacity
- increased tool life
- low oil mist formation
- resistant to ageing

TECHNICAL DATA

Storage temperature	5 - 35 °C
Shelf life	observe the use by date on the container
Perchloroethylene compatibility for cleaning applications	✓

PHYSICAL DATA

Appearance	brownish
Density/20 °C (ASTM D 7042)	approx. 0.855 g/cm³
Viscosity/40 °C (ASTM D 7042)	approx. 15 mm²/s
Flash point COC (ISO 2592)	≥ 180 °C

Only valid in combination with EC Safety Data Sheet
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